

# ROS

NEMA 4X

REMOTE ODORANT MONITORING  
SYSTEM



Wireless Technologies USA  
Witech USA Corp



ROS (Remote Odorant Monitoring System) uses a proven electrochemical odorant sensor for THT or Mercaptan at remote locations. This system is far cheaper than a gas chromatograph bringing the information in real time of odorant level as well as historical information to Scada systems. State of the art electronics keep all historical information stored for several months if required and handles all communications with Scada systems via Modbus, reporting of alarms in real time, local communications and detailed auto-calibration processes.

Special care has been taken in order to prevent damage to electrochemical sensors. Electrochemical sensors are air-vented when any odorant level is above normal operating ranges in real time when performing any sample taking or calibration. Alarms are sent to the Scada system in real time. Optional of a second electrochemical sensor is

used for comparing the actual measurement of the main sensor in order to achieve a high reliability reading. If the main sensor is detected with a non-allowed deviation, then the second sensor is used and an alarm is sent to the Scada system.

If ROS is paired with a WOS2 odorant injection System, then ROS interacts with WOS2 in order to automate the odorization process. ROS sends WOS2 the actual reading and WOS2 adjusts the amount of odorant injected to the gas stream in order to maintain an specific odorant level at ROS location.

Management, configuration and calibration are easily performed through a web page accessible via wireless Wi-Fi network or locally using a PC running a Windows application.

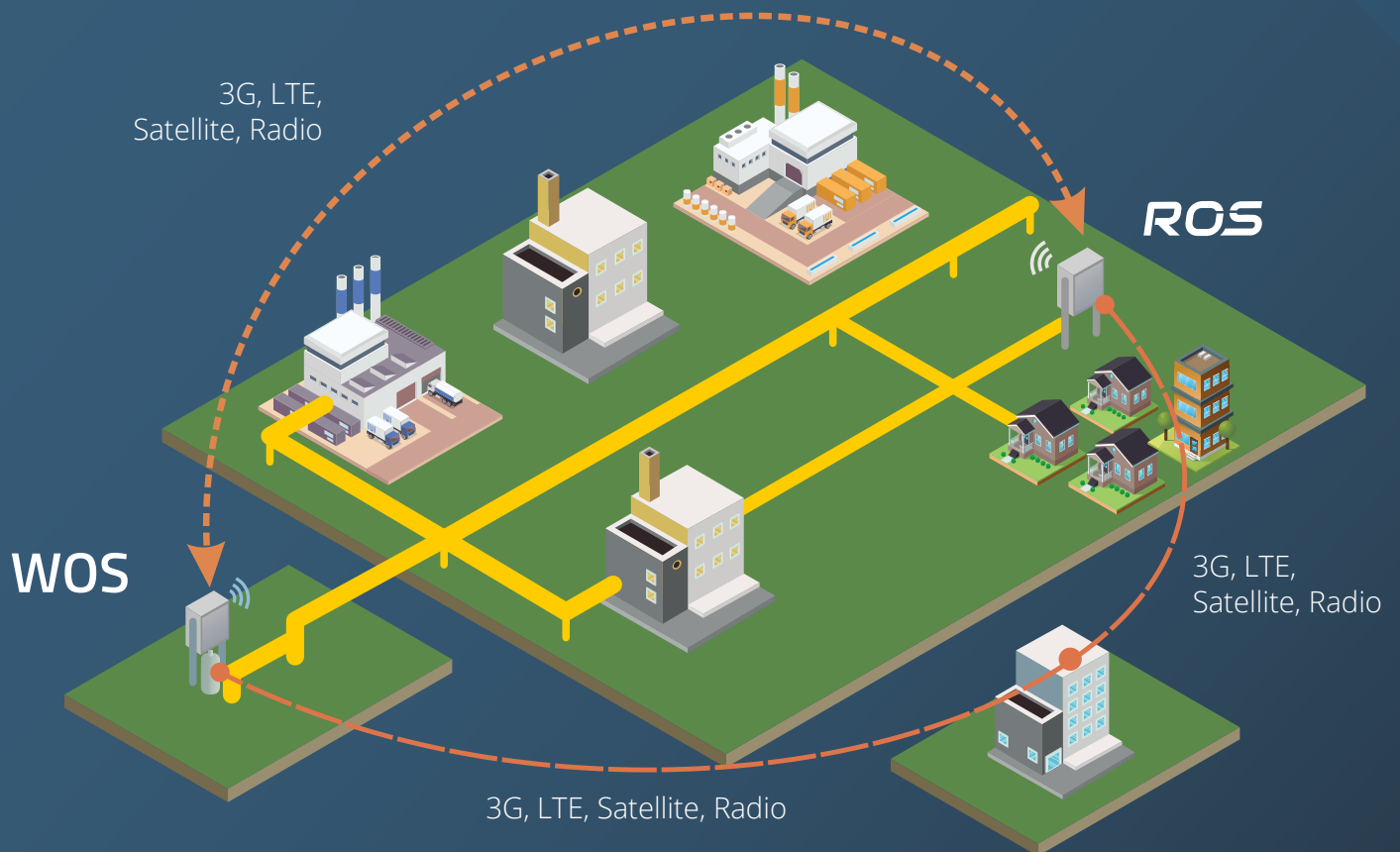




## TOPOLOGY AND WOS INTERACTION

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ROS has a wide array of communication options: 3G, LTE, Satellite, two way radio, Spread Spectrum and is ready for automated odorization system when connected to a WOS2 (Witech Odorization System): ROS sends WOS2 the actual odorant level and WOS2 adjusts its odorant injection frequency in order to reach predefined odorant levels at ROS location so the exact level of odorant injected is warranted at all times.



It is designed to provide simplified data configuration through its communication port, allowing for a fast integration with SCADA and RTU/PLC units. The Scada shows all historical sample readings from every 30 minutes to every day showing as well as a detailed sampling curve every 30 seconds until stabilized. Autocalibration processes can be scheduled every day, month, and in between calibrations in case of out of normal readings detecting a fail sensor and sending an alarm to Scada systems.



## CHARACTERISTICS

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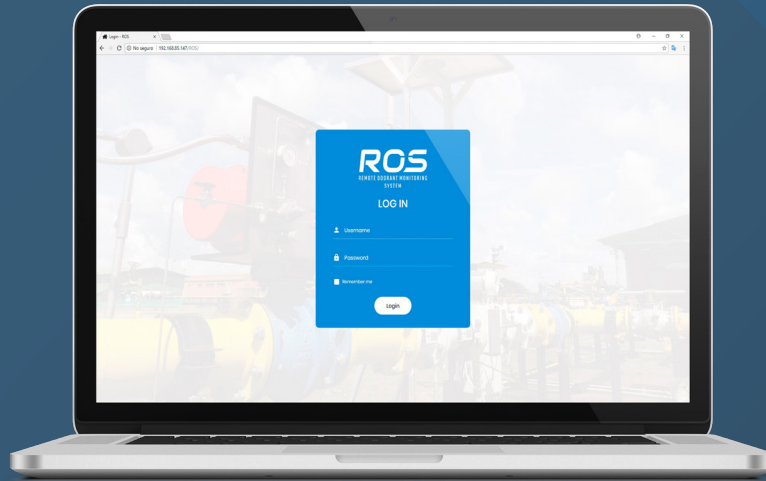
- Reliable electrochemical detection technology for accurate readings.
- Local manual instant sample.
- Available for THT and TBM.
- Integrated air pump with high-speed brushless motor for line cleaning and sampling chamber.
- Nema 4X enclosure. Designed for classified areas: Class 1 Division 2 groups C & D. Optional Class 1, Div 1.
- Does not require degassing to perform calibrations.
- User-friendly web page for configuration, management and controlling.
- Serial communication port RS232 MODBUS for integration with RTU/PLC devices or direct communication with the Scada System.
- Configurable history is logged for odorant level, sample and calibration counters, temperature, detailed sampling stabilization, sampling point pressure, calibration gas tank pressure and other variables.
- Automated controlled odorant injection System. Wirelessly Interconnects with the WOS2 odorant injection system in order to maintain odorant level at specified values without human intervention.
- Alarms are sent to Scada system in real time: High and low odorant level, sensor failure, high and low pressure, low calibration tank level and any other analog signal monitored.
- 3 Additional analog inputs to monitor pressure, flow, level, gas leaks, etc.
- Automatic over-range detection disconnects sensors from gas flow to prevent sensor damage.
- Local configuration and history download via wireless connection using web browser.





# ROS CONFIGURATION

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DEVICE INFORMATION	
Device Name	ROS
Serial Number	0001
Classroom Version	v1.0.0
Control Date/Time	08/15/2018 14:25:07
System Uptime	0 Days, 00:01:11
Internal Temperature	24.5°C (76.1°F)
Internal Voltage	12.79Vdc
Last Calibration	04/25/2018 14:18:00
Last Calibration Mode	Auto
Last Sample	04/27/2018 13:30:00
Calibration Gas Authority	10.0ppm (10.0 ppm)
Purge Gas Per Day	36.0 (12.000 x 3)
Status	Idle
Alarms	Sensor Circuit Failure

**MONITOR Concentración Odorante ROS - Historia de Muestreo**

**MONITOR Concentración Odorante ROS - Historia de Muestreo Detallada**



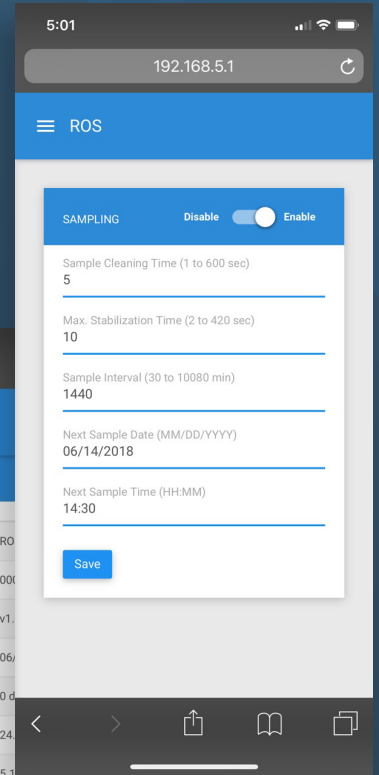
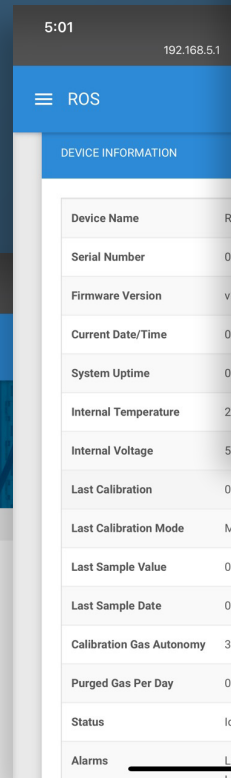
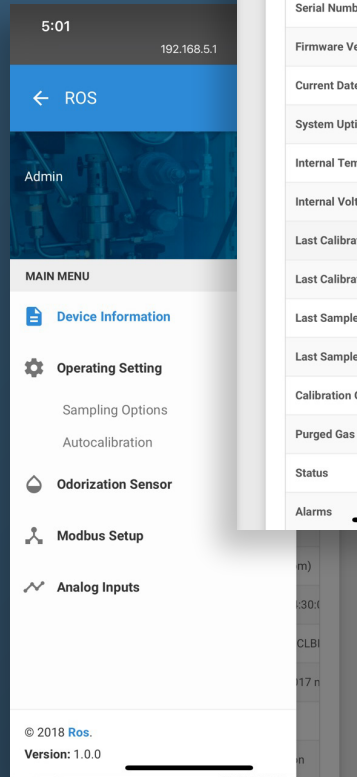
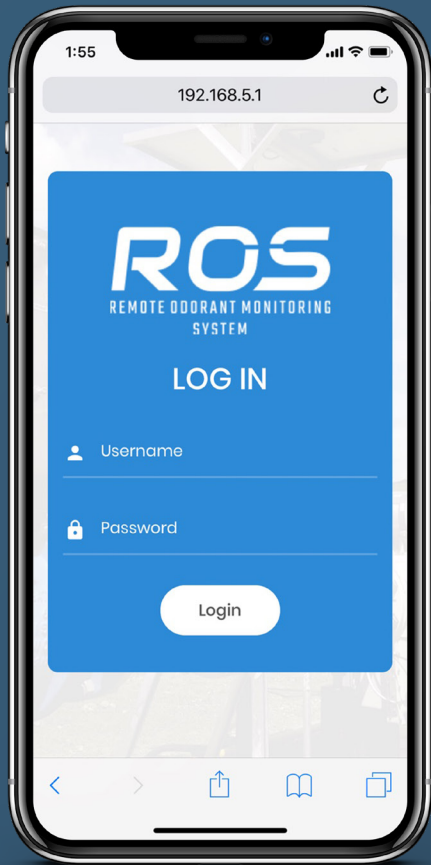
ROS can be accessed through a self-generated Wi-Fi network using any web browser. Intuitive setup of all parameters and graphic historical odorant level helps to a straight forward installation/maintenance in the field.





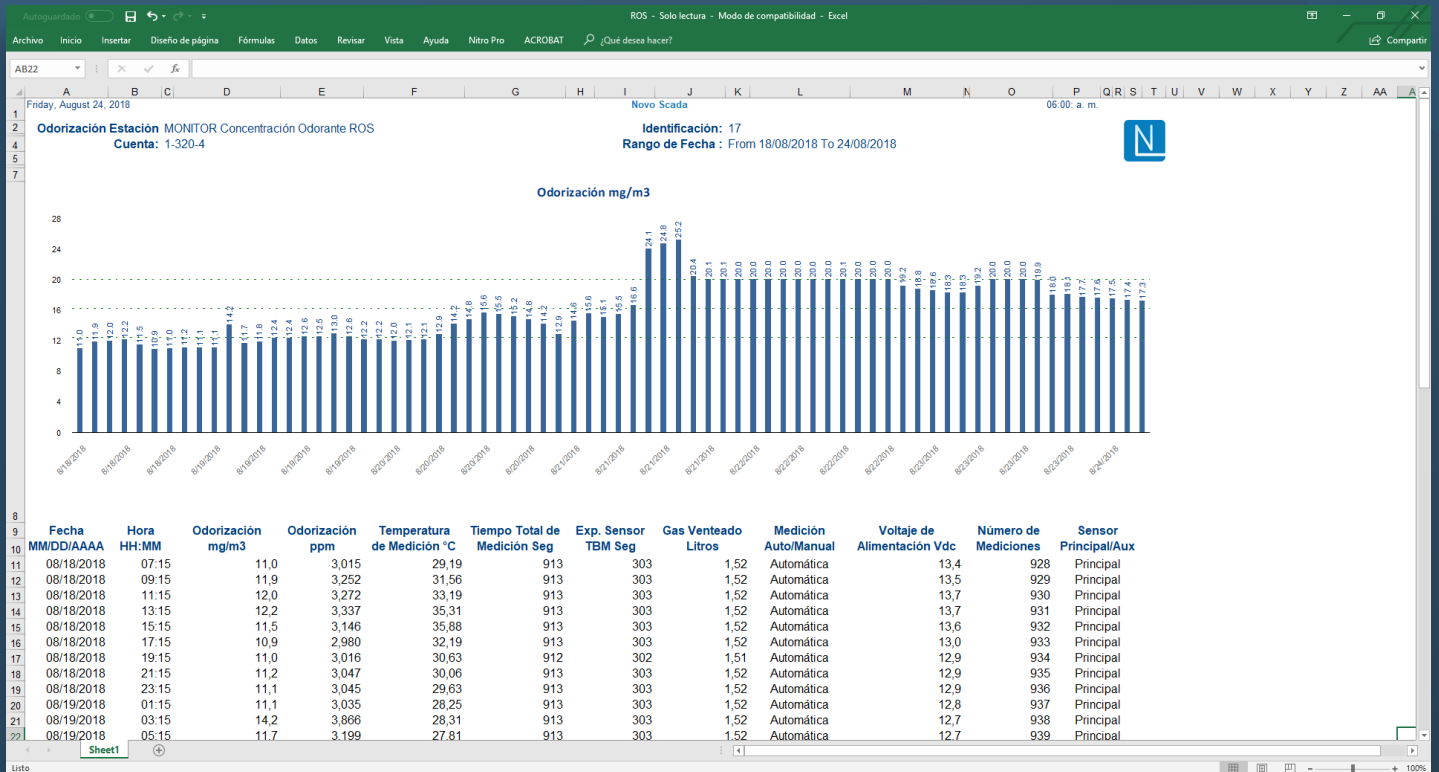
# ROS CONFIGURATION

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# ROS CONFIGURATION



Connection with SCADA systems for customized reports.





# TECHNICAL SPECIFICATIONS



## Physical Characteristics

Dimensions:	14" x 12" x 7" (35.5 x 30.48 x 17.78 cm)
Enclosure Protection:	Nema 4X, IP66/IP67, IK07/IK08
Enclosure Material:	Polycarbonate
Weight:	5 kg
Mounting:	Wall

## Environmental Limits

Operating Temperature:	14 to 104°F (-10 to 40°C)
Humidity:	10-95% without condensation
Hazardous Areas:	Designed for use in Class 1, Div. 2, Groups C & D areas Optional: Class 1, Div. 1

## Electrochemical Sensors

Type:	TBM 0-50 mg/m <sup>3</sup> /0-14 ppm
Resolution:	< 0.5 mg/m <sup>3</sup> @ 20°C
Response Time:	40 sec @ 20°C after 4 min exposure
Accuracy:	+/- 5% FS

## Sampling and Calibration

Sample Time:	3-5 minutes, maximum 5 sample per hour
Sample Connection:	¼" FNPT without line conditioner. The sample must be filtered and regulated at 5 psi (max 20 psi)
Cleaning of Sampling and Calibration Line:	3 psi air pump with long life brushless motor
Gas Calibration:	58 L aluminium cylinder, includes filter and regulator







# TECHNICAL SPECIFICATIONS



## Power Requirements

Input Voltage:	10-14 Vdc
Input Current:	Standby: 60 mA @ 12Vdc Cleaning: 250 mA @ 12Vdc Sampling: 500 mA @ 12Vdc Sampling (Auxiliary Sensor): 1A @ 12Vdc

## Additional Inputs

Analogs:	Three inputs multipurpose 0-5 Vdc or 4 -20 mA One input for installation of redundant odorant detector
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## Communication

Protocol:	Modbus RTU/ASCII Enron
Ports:	One terminal block with standard RS-232 <i>Baudrate: 9600, 19200, 38400, 57600, 115200</i> <i>Data bit: 7.8</i> <i>Stop bit: 1.2</i> <i>Parity: None, Even, Odd</i> <i>Flowcontrol: None, XON/XOFF, RTS/CTS</i>
	One micro USB host port for 3G USB modem connection
Wi-Fi:	For monitoring and setup parameters <i>2.4 GHz 802.11 b/g/n Wireless AP</i>

## Optional

Enclosure:	Nema 7 explosion proof
Sensors:	THT & TBM
Display:	Graphic Touchscreen Display
Mounting:	Floor and Pole Support
Process:	Sample Taking Conditioner Certified Calibration Gas
Power Supply:	AC and solar DC power supply
Communication:	Secondary serial port RS-232/RS-485 (micro USB port)





# TECHNICAL SPECIFICATIONS

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## System Upgrade

System upgrade: USB or OTA with optional 3G, LTE USB modem

## Reliability

Automatic reboot trigger: Built-in watchdog timer



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