

# REMOTE ODORANT MONITORING SYSTEM





Wireless Technologies USA Witech USA Corp

# ROS



ROS (Remote Odorant Monitoring System) uses a proven electrochemical odorant sensor for THT or Mercaptan at remote locations. This system is far cheaper than a gas chromatograph bringing the information in real time of odorant level as well as historical information to Scada systems. State of the art electronics keep all historical information stored for several months required and handles communications with Scada systems via Modbus, reporting of alarms in real time, local communications detailed auto-calibration processes.

The ROS has a Nema 7 enclosure that allows its use in confined spaces with permanent or occasional gas presence, classified as class 1 division 1 areas. Said Nema 7 enclosure contains the control electronics with pneumatic and electrical outputs with flame arrestors that allow its use in these areas.

Special care has been taken in order to prevent damage to electrochemical sensors. Electrochemical sensors are air-vented when any odorant level is above normal operating ranges in real

time when performing any sample taking or calibration. Alarms are sent to the Scada system in real time. Optional of a second electrochemical sensor is used for comparing the actual measurement of the main sensor in order to achieve a high reliability reading. If the main sensor is detected with a non-allowed deviation, then the second sensor is used and an alarm is sent to the Scada system.

If ROS is paired with a WOS2 odorant injection System, then ROS interacts with WOS2 in order to automate the odorization process. ROS sends WOS2 the actual reading and WOS2 adjusts the amount of odorant injected to the gas stream in order to maintain an specific odorant level at ROS location.

Management, configuration and calibration are easily performed through a web page accessible via wireless Wi-Fi network or locally using a PC running a Windows application.

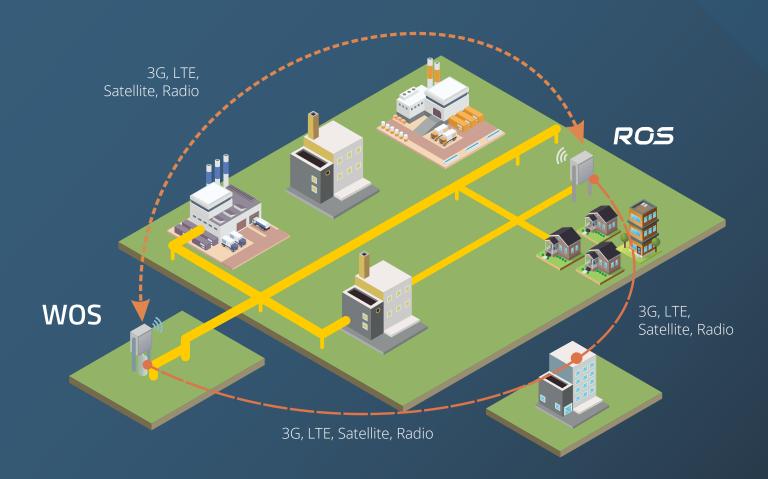




# TOPOLOGY AND WOS INTERACTION



ROS has a wide array of communication options: 3G, LTE, Satellite, two way radio, Spread Spectrum and is ready for automated odorization system when connected to a WOS2 (Witech Odorization System): ROS sends WOS2 the actual odorant level and WOS2 adjusts its odorant injection frequency in order to reach predefined odorant levels at ROS location so the exact level of odorant injected is warranted at all times.



It is designed to provide simplified data configuration through its communication port, allowing for a fast integration with SCADA and RTU/PLC units. The Scada shows all historical sample readings from every 30 minutes to every day showing as well as a detailed sampling curve every 30 seconds until stabilized. Autocalibration processes can be scheduled every day, month, and in between calibrations in case of out of normal readings detecting a fail sensor and sending an alarm to Scada systems.



## CHARACTERISTICS



- Reliable electrochemical detection technology for accurate readings.
- Available for THT and TBM.
- Nema 7 explosion proof enclosure.
   Designed for classified areas: Class
   1 Groups A, B, C and D. Optional Class 1, Div 2.
- User-friendly web page for configuration, management and controlling.
- O Configurable history is logged for odorant level, sample and calibration counters, temperature, detailed sampling stabilization, sampling point pressure, calibration gas tank pressure and other variables.
- Alarms are sent to Scada system in real time: High and low odorant level, sensor failure, high and low pressure, low calibration tank level and any other analog signal monitored.
- Automatic over-range detection disconnects sensors from gas flow to prevent sensor damage.

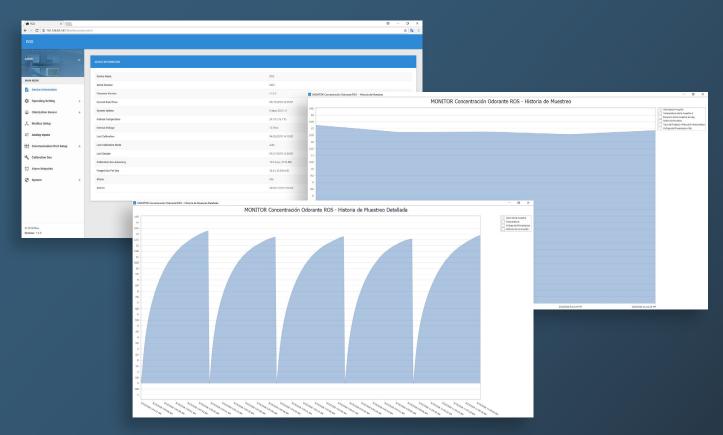
- Local manual instant sample.
- O Integrated air pump with high-speed brushless motor for line cleaning and sampling chamber.
- Does not require degassing to perform calibrations.
- Serial communication port RS232 MODBUS for integration with RTU/PLC devices or direct communication with the Scada System.
- Automated controlled odorant injection System. Wirelessly Interconnects with the WOS2 odorant injection system in order to maintain odorant level at specified values without human intervention.
- Additional analog inputs to monitor pressure, flow, level, gas leaks, etc.
- O Local configuration and history download via wireless connection using web browser.











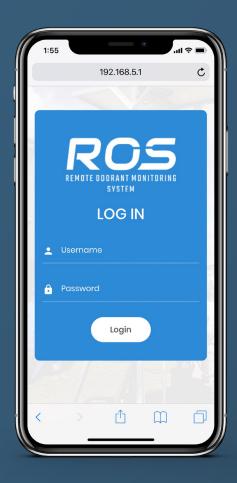


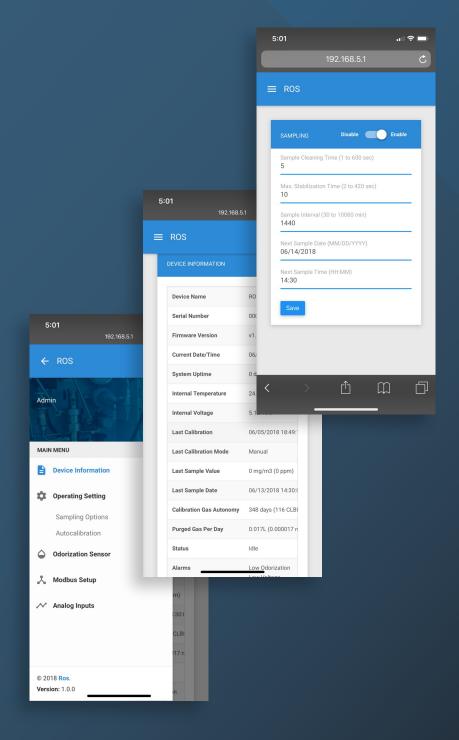
ROS can be accessed through a self-generated Wi-Fi network using any web browser. Intuitive setup of all parameters and graphic historical odorant level helps to a straight forward installation/maintenance in the field.



# POS CONFIGURATION



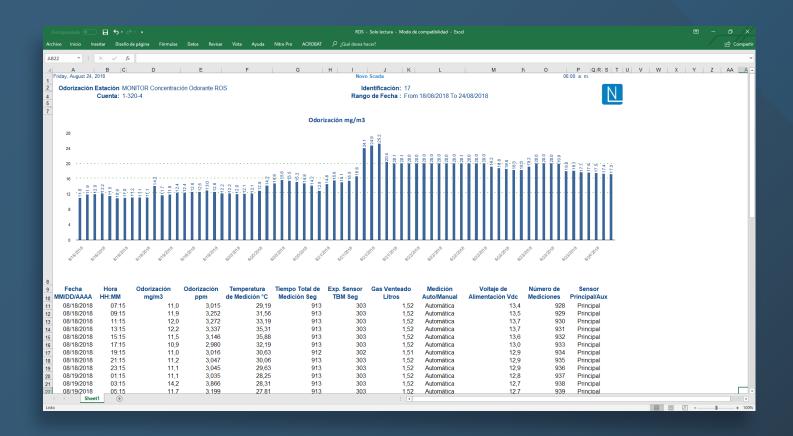














Connection with SCADA systems for customized reports.



## ्रेंट्रे TECHNICAL SPECIFICATIONS



#### **Physical Characteristics**

Dimensions: 18" x 16" x 10" (45.7 x 40.6 x 25.4 cm)

Enclosure Protection: Nema 7, Explosion Proof
Enclosure Material: Polycarbonate and Aluminium

Enclosure Material:

Weight:

12.5 kg

Mounting:

Wall

#### **Environmental Limits**

Operating Temperature: 14 to 104°F (-10 to 40°C)
Humidity: 10-95% without condensation
Hazardous Areas: Designed for use in Class 1, Div. 1, Groups A, B, C & D areas

Optional: Class 1, Div. 2

#### **Electrochemical Sensors**

Type: TBM 0-50 mg/m³/0-14 ppm
Resolution: < 0.5 mg/m³ @ 20°C
Response Time: 40 sec @ 20°C after 4 min exposure
Accuracy: +/- 5% FS

#### Sampling and Calibration

Sample Time:

3-5 minutes, maximum 5 sample per hour
Hazardous Areas:

4" FNPT without line conditioner. The sample must be
filtered and regulated at 5 psi (max 20 psi)

Cleaning of Sampling and Calibration Line: 3 psi air pump with long life brushless motor Gas Calibration: 58 L aluminium cylinder, includes filter and regulator



## ্ট্ট TECHNICAL SPECIFICATIONS



#### **Power Requirements**

Input Voltage: 10-14 Vdc

Input Current: Standby: 60 mA @ 12Vdc

Cleaning: 250 mA @ 12Vdc

Sampling: 500 mA @ 12Vdc

Sampling (Auxiliary Sensor): 1A @ 12Vdc

#### **Additional Inputs**

Analogs: Three inputs multipurpose 0-5 Vdc or 4-20 mA

One input for installation of redundant odorant detector

#### Communication

Protocol: Modbus RTU/ASCII Enron

Ports: One terminal block with standard RS-232

Baudrate: 9600, 19200, 38400, 57600, 115200

Data bit:7.8 Stop bit: 1.2

Parity: None, Even, Odd

Flowcontrol: None, XON/XOFF, RTS/CTS

One micro USB host port for 3G USB modem connection

For monitoring and setup parameters

2.4 GHz 802.11 b/g/n Wireless AP

#### **Optional**

Wi-Fi:

Enclosure: Nema 4x IP66/IP67, IK07/IK08

Sensors: THT & TBM

Display: Graphic Touchscreen Display
Mounting: Floor and Pole Support
Process: Sample Taking Conditioner
Certified Calibration Gas

Power Supply: AC and solar DC power supply

Communication: Secondary serial port RS-232/RS-485 (micro USB port)



# (2) TECHNICAL SPECIFICATIONS



#### System Upgrade

System upgrade: USB or OTA with optional 3G, LTE USB modem

#### Reliability

Automatic reboot trigger: Built-in watchdog timer





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